

## THE HANFORD SITE

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*This is a message from the U.S. Department of Energy*

### **CLASS 1 MODIFICATIONS TO THE HANFORD FACILITY RESOURCE CONSERVATION AND RECOVERY ACT PERMIT**

*Washington Administrative Code* 173-303, “Dangerous Waste Regulations,” requires the U.S. Department of Energy (DOE) and its contractors (as permittees) to notify the Hanford email list of changes to the Hanford Facility *Resource Conservation and Recovery Act* Permit, Dangerous Waste Portion, Revision 8C, for the Treatment, Storage, and Disposal of Dangerous Waste, WA7890008967 (Sitewide permit). This notice fulfills the notification requirement.

The Sitewide permit changes associated with this notice are categorized as Class 1 modifications. Class 1 modifications are considered minor and do not require a public comment period. The modifications described in this notice affect the following portions of the permit:

**Attachment 4A, Building Emergency Directors / Building Wardens:** This portion of the Sitewide permit provides names of qualified building emergency directors and building wardens and identifies locations of emergency-response plans. Changes were made to Table 4A-1. The modification tracking number is PCN-4A-2026-01. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39531>.

**Part III, 325 Hazardous Waste Treatment Units (Part III, Operating Unit Group 5):** The 325 Building (Radiochemical Processing Laboratory) treats and stores dangerous waste associated with Pacific Northwest National Laboratory’s facilities in Hanford’s 300 Area. Three Class 1 modifications were processed for this unit group, as described below:

- Changes were made to the Unit Specific Conditions and Addenda A, B, C, and F. The modification tracking number is PCN-325-2025-01. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39736>.
- Changes were made to Addenda F and I. The modification tracking number is PCN-325-2025-02. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39689>.
- Changes were made to Addendum J. The modification tracking number is PCN-325-2025-03. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39692>.

**Part III, Integrated Disposal Facility (Operating Unit Group 11):** This operating unit group is an expandable, lined landfill in Hanford’s 200 East Area. It is used for disposal of vitrified (immobilized in glass) low-activity waste from Hanford’s Waste Treatment and Immobilization Plant. Two Class 1 modifications were processed for this unit group, as described below:

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- Changes were made to Appendix C3. The modification tracking number is PCN-IDF-2025-02. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39367>.
- Changes were made to Appendix C7A. The modification tracking number is PCN-IDF-2025-06. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39693>.

**Part III, Waste Treatment and Immobilization Plant (Operating Unit Group 10):** This operating unit group vitrifies (immobilize in glass) Hanford tank waste. Three Class 1 modifications were processed for this unit group, as described below:

- Changes were made to Appendices 7.2, 7.15, 9.2, and 9.6. The modification tracking number is 24590-LAW-PCN-ENV-25-008. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-38385> and <https://pdw.hanford.gov/document/AR-39388>.
- Changes were made to Appendix 9.2. The modification tracking number is 24590-LAW-PCN-ENV-25-009. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-38790> and <https://pdw.hanford.gov/document/AR-39664>.
- Changes were made to Appendix 9.2. The modification tracking number is 24590-LAW-PCN-ENV-25-010. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-38387> and <https://pdw.hanford.gov/document/AR-39389>.

**Part V, T Plant and Central Waste Complex:** The T Plant and Central Waste Complex are waste management facilities in the 200 West Area of the Hanford Site. Portions of these facilities are no longer in use and are subject to the permit's closure requirements. Five Class 1 modifications were processed, as described below:

- T Plant 277-T Building, Closure Unit Group 27: Changes were made to Addendum H. The modification tracking number is PCN-277TBLDG-2025-02. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39251>.
- T Plant 277-T Outdoor Storage Area, Closure Unit Group 28: Changes were made to Addendum H. The modification tracking number is PCN-277TOSA-2025-02. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39252>.
- T Plant 271-T Cage, Closure Unit Group 29: Changes were made to Addendum H. The modification tracking number is PCN-271TCAGE-2025-02. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39255>.
- CWC 2401-W Waste Storage Building, Closure Unit Group 39: Changes were made to Addendum H. The modification tracking number is PCN-2401WWSB-2025-02. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39253>.
- T Plant 221-T Railroad Cut, Closure Unit Group 41: Changes were made to Addendum H. The modification tracking number is PCN-221TRC-2025-02. The modification is available for review in the DOE Administrative Record at <https://pdw.hanford.gov/document/AR-39254>.

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If you have any questions, please contact Tony Figueroa, DOE, at 509-905-0120 or Edward Holbrook, Washington State Department of Ecology, at 509-940-7619.